

THE PIONEERING COMPANY BEHIND
SIERRA PACIFIC WINDOWS AND DOORS.



SIERRA
PACIFIC
INDUSTRIES



A LONG
TRADITION OF
NO COMPROMISE.



We're unlike any other window company in the world. For starters, we're part of Sierra Pacific Industries, a third-generation family-owned forest products company with a rich history that started almost 70 years ago.

FROM THE
GROUND UP.



Our founder, Archie Aldis "Red" Emmerson, was born in Oregon, close to mountains, timber and a father in the timber business. In 1949, the two leased a sawmill together and formed R.H. Emmerson & Son. In the years that followed, they acquired more and more land and lumber interests until Sierra Pacific Industries was incorporated in 1969. Today, Sierra Pacific Industries is the largest millwork producer and one of the largest lumber companies in the U.S. We own 1.9 million acres of timberland, also making us one of the largest private forestland owners in North America.



BROADENING HORIZONS AND PRODUCTS.

Sierra Pacific Windows now makes an extraordinary range of windows and patio door options for both residential and commercial applications. This includes new construction, replacement, coastal, specialty shapes, and leading innovations such as load-bearing Architectural Wall Systems and Lift & Slide door technology. Our products are installed in 35 countries around the globe. We support more than 600 dealers, distributors and company stores across the country, with three manufacturing plants strategically located in California and Wisconsin.

With the no-shortcut, time-tested manufacturing approach of Sierra Pacific Industries, we build the most uncompromising windows and doors in the world, a fact we're proving one beautiful project at a time.

A BUILDING APPROACH THAT TAKES THE LONG VIEW.



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Owning the land, managing the forest and planting more trees than we harvest are all part of our vertically integrated approach. We control every part of the process, from planted seed to delivered window and door. This allows us to reduce waste and watch over the quality of everything we build.



As for our company culture? We value employees above all else. In turn, every member of the Sierra Pacific family cares about the success of the company. This means every one of our products is made by people who take pride in their work. It's a culture that has resulted in loyalty and commitment seldom seen in companies of this size. The result? Sierra Pacific Windows grows and improves as a company, and nothing but the best gets passed onto you.



SUSTAINING OUR WOODLANDS FOR THE LONG HAUL.

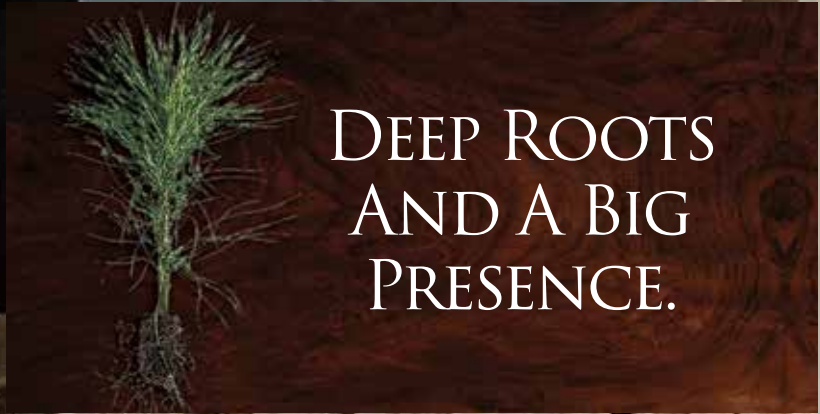


At Sierra Pacific, we believe healthy trees, good water quality and enduring wildlife habitat are the natural result of sound forest management practices. That's why we adhere to the environmental protection standards of the Sustainable Forestry Initiative® (SFI) and go beyond the forestry regulations in California and Washington – the highest standards in the world.

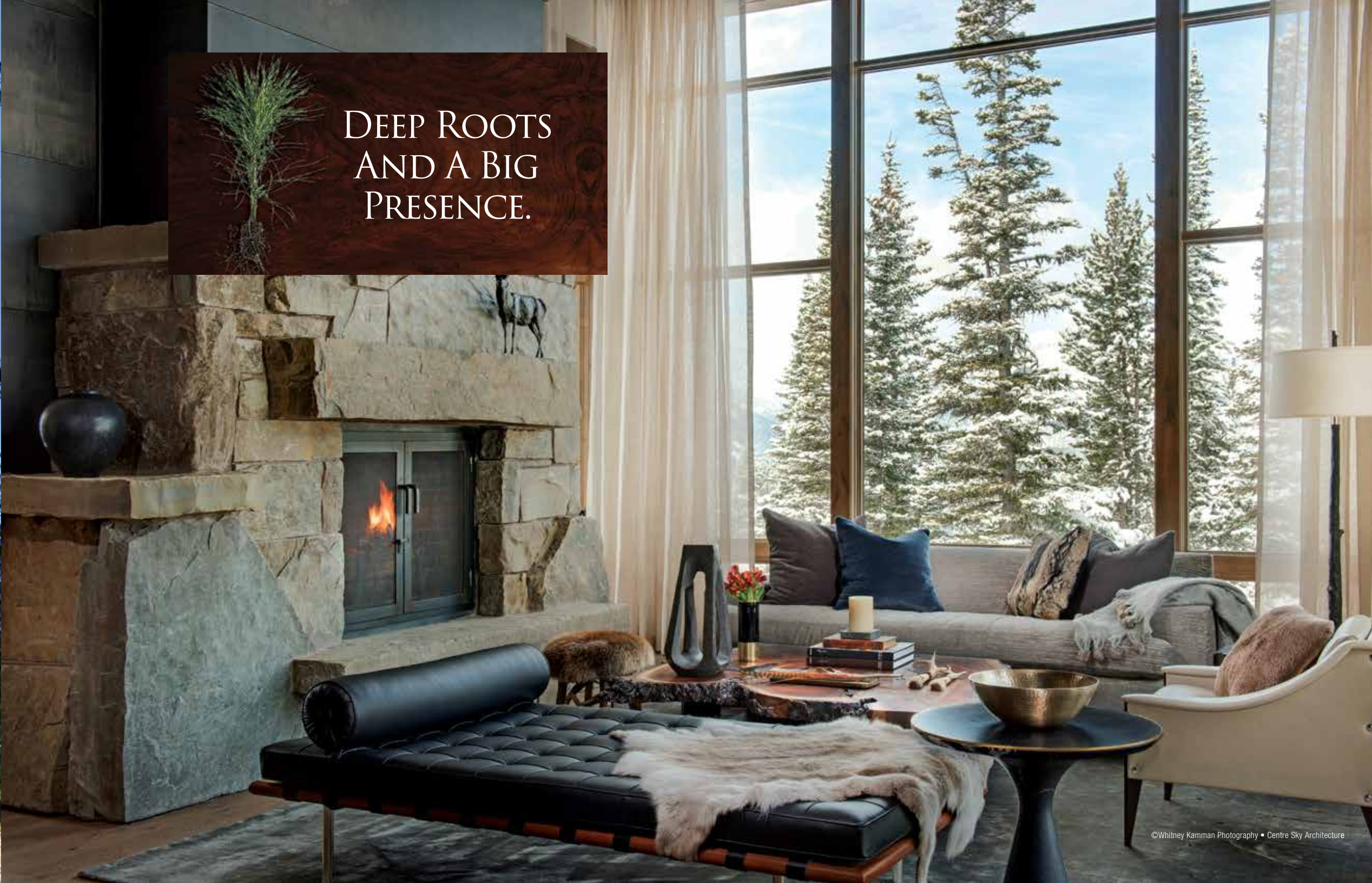
We rely on our own Professional Foresters and Wildlife Biologists to help protect and grow wildlife habitat, watercourses and plant life. We manage our lands based on "sustained yield" practices. We plant more than 7 million new trees every year, and we'll nearly triple the amount of wood growing on our lands in the next 100 years.

Owning the 1.9 million acres of forestland that supplies wood for our products makes extraordinary environmental oversight possible in a way no other window company can match.





DEEP ROOTS AND A BIG PRESENCE.



While Sierra Pacific Industries and Sierra Pacific Windows have grown in reach, they remain a big part of the communities they serve.

- 14 lumber mills
- 3 strategically located window plants in California and Wisconsin
- 7 co-generation plants
- 2 millwork plants
- 1 bark plant
- 1 distribution center
- 5,000 employees
- 1.9 million acres of forest owned and sustainably managed
- Over 7 million seedlings planted each year
- National distribution through 600 dealers and company stores
- Global sales in 35 countries

STRONGER
TODAY THAN
YESTERDAY.



Vertical integration makes us stronger as a company and as responsible stewards of our planet. The full cycle makes use of every part of our wood resources, all the way down to wood shavings that become animal bedding and chips that are burned to create energy for the communities we call home.

Much like the trees of our forestlands, our company grows from the inside out, creating opportunities for our employee families. Hard work, strong hearts and thoughtful business practices have taken Sierra Pacific Industries from a sawmill of two to a company of 5,000.

Tomorrow, the legacy continues.

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We reserve the right to change product specifications without notice. Photography used may not represent current product features and options.

Sierra Pacific windows and doors are successful thanks in part to our unique patents. Visit spi-ind.com/ip to learn more.

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